


# PIPE PRESS COMPATIBILITY CHART


## Hilti's Pipe Press Tool NPR 32-22 is compatible with the press systems below:

Pipe Press Tool NPR 32-22	VIEGA		ELKHART-APOLLO & NIBCO	ELKHART-APOLLO	Mueller Streamline Press	VIEGA	
						MegaPress	PEX
 #2252526	ProPress (both copper and stainless steel) 1/2" - 2"	ProPress XL-C (copper) 2 1/2" - 4"	Copper Fittings 1/2" - 2"	Copper Fittings 2 1/2" - 4"	Copper Fittings: 1/2" to 4"	MegaPress, MegaPressG, MegaPress CuNi 1/2" - 2"	PureFlow PEX 1/2" - 2"
	Hilti NPR PS PP Jaw	Hilti NPR PR PP Ring and PRA Actuator	Hilti NPR PS PP Jaw	Hilti NPR PR PP Ring and PRA Actuator	Hilti NPR PS PP Jaws, ring and PRA Actuator	Hilti NPR PS MP jaws, NPR PR MP ring and NPR PA 2	
	RIDGID Standard Jaw	RIDGID XL-C Rings and Actuator	RIDGID Standard Jaw	RIDGID XL-C Rings and Actuator		RIDGID MegaPress Jaws and Rings	RIDGID PEX Press Jaw
	Milwaukee M18 Jaw	Milwaukee M18 Ring and Actuator	Milwaukee M18 Jaw	Milwaukee M18 Ring and Actuator		Milwaukee Black Iron Press Jaws and Rings	

Compatibility as of: December 2022

The above metallic press connect systems comply to the pipe and fitting manufacturer's recommended operating pressure of 200psi and a max burst pressure of 600psi. The PEX fittings have been tested to the requirements of ASTM F877-18a (Section 7.6). Consult the pipe and fitting manufacturer for proper preparation and installation procedure.

## Hilti's Pistol-grip Pipe Press Tool NPR 32 XL-22 is compatible with the press systems below:


Pistol-grip Pipe Press Tool NPR 32 XL-22	VIEGA		ELKHART-APOLLO & NIBCO	ELKHART-APOLLO	Mueller Streamline Press	VIEGA
						MegaPress
 #2320251	ProPress (both copper and stainless steel) 1/2" - 2"	ProPress XL-C and XL-S (both copper and stainless steel) 2 1/2" - 4"	Copper Fittings 1/2" - 2"	Copper Fittings 2 1/2" - 4"	Copper Fittings: 1/2" to 4"	MegaPress, MegaPressG, MegaPress CuNi 1/2" - 4"
	Hilti NPR PS PP Jaw	Hilti NPR PR PP Ring and PRA Actuator	Hilti NPR PS PP Jaw	Hilti NPR PR PP Ring and PRA Actuator	Hilti NPR PS PP Jaws, ring and PRA Actuator	Hilti NPR PS MP jaws, NPR PR MP rings and NPR PA 2/ NPR PA 3
	RIDGID Standard Jaw	RIDGID XL-C Rings and Actuator	RIDGID Standard Jaw	RIDGID XL-C Rings and Actuator		RIDGID MegaPress Jaws and Rings
	Milwaukee M18 Jaw	Milwaukee M18 Ring and Actuator	Milwaukee M18 Jaw	Milwaukee M18 Ring and Actuator		Milwaukee Black Iron Press Jaws and Rings

Compatibility as of: December 2022

The above metallic press connect systems comply to the pipe and fitting manufacturer's recommended operating pressure of 200psi and a max burst pressure of 600psi. Consult the pipe and fitting manufacturer for proper preparation and installation procedure.

# PIPE PRESS COMPATIBILITY CHART


Hilti's Pipe Press Tool NPR 32-22 & NPR 32 XL-22 is compatible with the jaws and ring sets below:

NPR 32-22 and NPR 32 XL-22	Hilti				RIDGID					Milwaukee			
	Standard Press Jaws	Item number	Press Rings and Actuator	Item number	Standard Jaws for ProPress	ProPress XL-C Rings	Press Snap Soil Pipe	Mega Press Jaws and Rings	Standard Jaws for Pureflow PEX	M18 Standard, BIP and Stainless Jaws	M18 Standard, BIP and Stainless Rings	M18 Jaws for Pureflow	M18 ACR Jaws
 <p>#2252526</p>	1/2"	2217399	2-1/2"	2217413	1/2" PP jaw	V2 Actuator	Pipe cutter	1/2" MP jaw	1/2" jaw	1/2" PP jaw	2-1/2" ring	1/2" jaw	1/4" jaw
	3/4"	2217410	3"	2217414	3/4" PP jaw	2-1/2" ring		3/4" MP jaw	5/8" jaw	3/4" PP jaw	3" ring	5/8" jaw	3/8" jaw
	1"	2217411	4"	2217396	1" PP jaw	3" ring		1" MP jaw	3/4" jaw	1" PP jaw	4" ring	3/4" jaw	1/2" jaw
	1-1/4"	2217397	Actuator	2228526	1-1/4" PP jaw	4" ring		V2 Actuator	1" jaw	1-1/4" PP jaw	Actuator (2-1/2" - 4")	1" jaw	5/8" jaw
	1-1/2"	2217412			1-1/2" PP jaw			1-1/4" ring	1-1/4" jaw	1-1/2" PP jaw			3/4" jaw
	2"	2217398			2" PP jaw			1-1/2" ring	1-1/2" jaw	2" PP jaw			7/8" jaw
							2" MP jaw	2" jaw					1-1/8" jaw

Compatibility as of: December 2022

It is the responsibility of the the installer to determine the compatibility of the press system used for the application. To obtain the above results, the pipe and fitting manufacturers must be consulted on compatibility, preparation, and installation procedures. Additionally, ensure the jaws and ring sets are clean, clear of debris, and free of cracks or defects. For more information regarding this chart, contact Hilti.


Hilti's Compact Pipe Press Tool NPR 24 is compatible with the jaws and ring sets below:

NPR 24-22	Hilti				RIDGID			Milwaukee
	Compact Jaws for ProPress	Item number	RLS Jaws	Item number	Compact Jaws for ProPress	ASTM F 1807 Jaws	Compact Jaws for Pureflow	M12 Jaws for ProPress
 <p>#2313476</p>	1/2" jaw	2341629	1/4" jaw	2341673	1/2" PP jaw	1/2" jaw	3/8" jaw	1/2" jaw
	3/4" jaw	2341670	5/16" jaw	2341674	3/4" PP jaw	3/4" jaw	1/2" jaw	3/4" jaw
	1" jaw	2341671	3/8" jaw	2341675	1" PP jaw	1" jaw	5/8" jaw	1" jaw
	1-1/4" jaw	2341672	1/2" jaw	2341676	1-1/4" PP jaw	1-1/4" jaw	3/4" jaw	1-1/4" jaw
			5/8" jaw	2341677			1" jaw	
			3/4" jaw	2341678			1-1/4" jaw	
			7/8" jaw	2341679			1-1/2" jaw	
			1-1/8" jaw	2341681				
			1-3/8" jaw	2341683				

Compatibility as of: December 2022

It is the responsibility of the the installer to determine the compatibility of the press system used for the application. To obtain the above results, the pipe and fitting manufacturers must be consulted on compatibility, preparation, and installation procedures. Additionally, ensure the jaws and ring sets are clean, clear of debris, and free of cracks or defects. For more information regarding this chart, contact Hilti.

Hilti's Pipe Press Tool NPR 24 is compatible with the press systems below:

Pipe Press Tool NPR 24-22	VIEGA	ELKHART-APOLLO & NIBCO	Mueller Streamline Press
 <p>#2313476</p>	ProPress copper 1/2" to 1-1/4"	ProPress copper 1/2" to 1-1/4"	ProPress copper 1/2" to 1-1/4"
	Hilti NPR PC PP Jaw	Hilti NPR PC PP Jaw	Hilti Compact RLS Jaw
	Rigid Compact Jaw	Rigid Compact Jaw	Milwaukee ACR Jaw
	Milwaukee M12 Jaw	Milwaukee M12 Jaw	Rothenberger 24kN Jaw

Compatibility as of: December 2022

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